

Instrucción G69

<https://www.programacioncnc.es/instruccion-g69-ciclo-fijo-de-desbastado-en-el-eje-z-2/>

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N020 G54  
N030 G0 G90 G95 X150 Z150 F0.1 S1000 T1.1 M4  
N035 G92 S2000  
N040 G0 X87 Z25  
N200 G41 G0 X85 Z0.8  
N210 G69 P0=K80 P1=K-80 P5=K2 P7=K0.8 P8=K0.8 P9=K100 P13=K300 P14=K340  
N220 G40 X100 Z0  
N230 M30  
N300 G01 X80 Z-60  
N310 G03 X60 Z-50 I5 K15  
N320 G01 X40 Z-40  
N330 G03 X10 Z-25 I5 K20  
N340 G01 X10 Z-10
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